



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3637-041
Job Sheet 174661



Part No: D3637-041

Job Qty: 6 ea

Part Name: Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/20/18

Job Tracking No:

Due Date: 4/6/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A New Issue 07-07-20 JLM Verified By:EC IPP Rev:B change to REV.B as per dwg 08-02-11 DD verified by:ec

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		4/5/18	0.00	0.00	Start Up Waterjet		ac 18/03/25
100	Waterjet	6 pcs		4/5/18	0.00	0.41	Waterjet1		ac 18/03/25
110	QC	6 pcs		4/5/18	0.00	0.00	QC2 Waterjet-2		ac 18/03/25
120	QC	6 pcs		4/5/18	0.00	0.00	QC8-3		38
130	Brake NC	6 pcs		4/5/18	0.00	0.41	Brake NC 1		9-88 SB
140	Small Fab	6 pcs		4/6/18	0.00	1.27	Small Fab-4		DAS 38
150	QC	6 pcs		4/6/18	0.00	0.00	QC5		APR 1 2018
160	Packaging	6 pcs		4/6/18	0.00	0.00	Packaging3-1		21 3-88 APR 1 2018
170	QC21-SA	6 Ea		4/6/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MS20426AD3-3	Rivet	12 Ea (2 ea)	90-Start up Operation	50/8535
M304S14GA	304SS sheet .080	.5400 sf (.09 ea)	140-Small Fab	
MS21059L4	Nutplate	6 Ea (1 ea)	140-Small Fab	50/6885

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MS20426AD3-3	12	5,648	0
140-Small Fab	M304S14GA	1	42	0
	MS21059L4	6	65	0

Part Specifications

Specifications could not be found.

Plex 3/20/18 12:18 PM Dart.Gagnon.Michelle

Dart Aerospace Ltd.
1270 Aberdeen Street
Hamilton, ON K8A 1K7
CANADA
TEL: 1 813 632-6200
Email: sales@dartero.com
www.dartero.com

Container No: S054601

DART
AEROSPACE



Part: D3637-041
Job No: 174661
Serial No/Batch: S054601
Revision:
Inspector:

Date: 03/25/18

